



PRODUCT NAME: H2211

DESCRIPTION: Thermoplastic Elastomer Pressure Sensitive Adhesive

SUGGESTED USES: Various applications for adhering trim and sound deadener materials to various plastics and metal.

CHARACTERISTICS:

TECHNICAL PROPERTIES:

Thermosel Viscosity

(Brookfield - ASTM D3236)

Approximately

31900 cPs @ 325 °F (162.8 °C)

10500 cPs @ 350 °F (176.7 °C)

7900 cPs @ 375 °F (190.6 °C)

0 cPs @ 0 °F (-17.8 °C)

Softening Point - 250 °F (121.1 °C)

Ring and Ball (Herzog - ASTM E28)

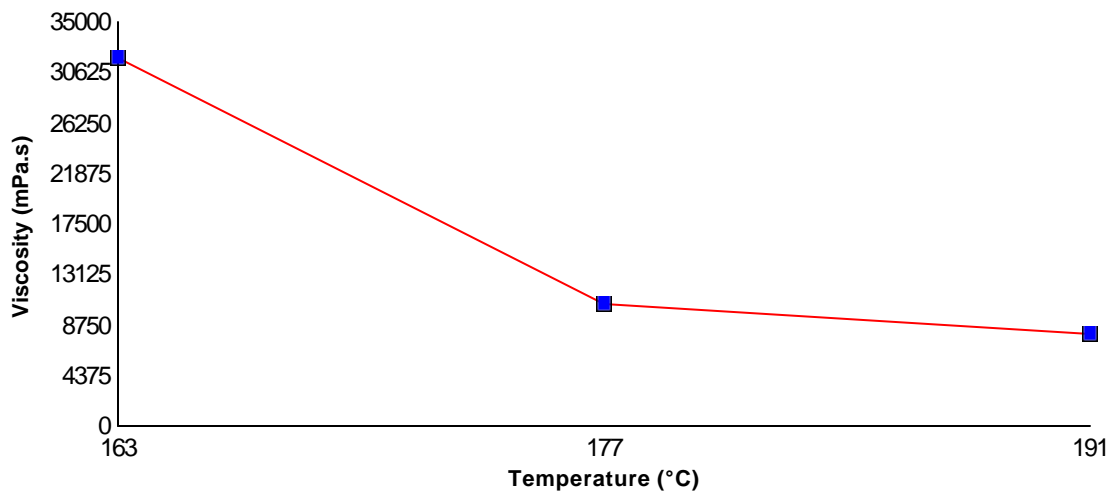
Suggested Running

Temperature: 325 - 375 °F (162.8 - 190.6 °C)

Density

1.024 g/cc @ 77

Typical Viscosity Curve



For performance test characteristics please contact your Bostik Findley sales or technical representative.

STORAGE:

Can be stored 365 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

PACKAGING:

For packaging options please call your Bostik Findley sales or technical representative.

SAFETY AND HANDLING:

Clean-up Procedure: Mineral oil or paraffin wax, not to exceed flash point as stated on the MSDS, followed by a thorough purge with the adhesive itself.

Material Safety Data Sheet should be consulted for proper handling before use.

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

Keep containers covered to minimize contamination.

FDA 21 CFR Numbers

* 175.105

We do not knowingly add any substances derived from animal sources to this product.

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Specific limitation(s) apply. Please consult the specific FDA regulation or contact Bostik Findley for more information.